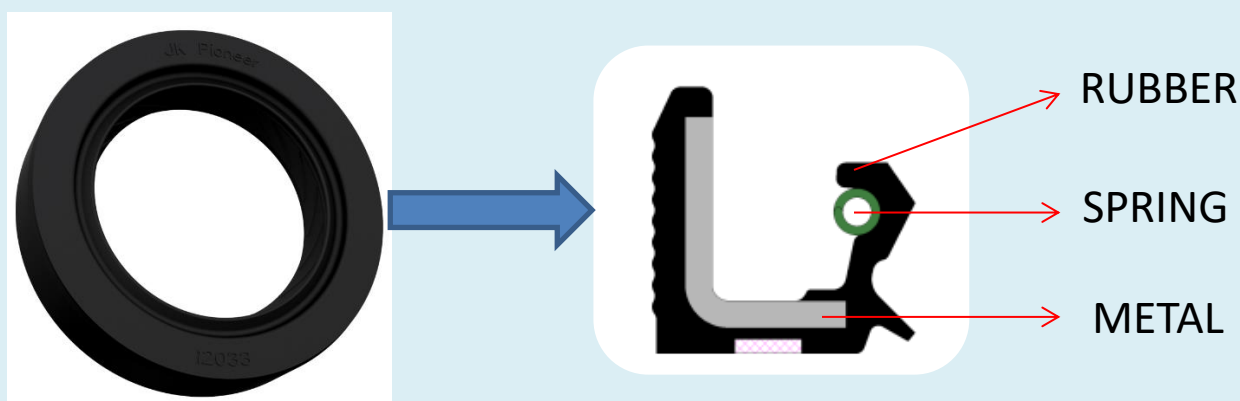


OBJECTIVE:

The objective of this instruction is to lay down a Work Instruction for the disposal and recycling of used oil seals in service in field, at customers end, etc.,



WORK INSTRUCTION FOR DISPOSAL AND RECYCLING:

1. The used /tested seals shall be properly identified , quarantined and stored in closed bins.
2. These seals shall be sold to authorized sources for disposal and reclaim.
3. The used/tested seal shall be burnt under controlled conditions and allow the generated gases through ESP system.
4. The metal insert and spring shall be sent to approved foundries / sources for recycling .